



Flokk AS

Sundveien 201 7374 Røros Norway

Fürth, 02 May 2025

# **TEST REPORT No. FUHLFP2025-02253**

Date sample received: 26th March 2025

Period of testing: 26<sup>th</sup> March 2025 – 02 May 2025

Technical Director: Kerstin Scharrer

**Test Item:** Office work chair "Pace" series, including models:

- 100SFL Max/101SFL Max- 150SFL Max/151SFL Max

**Test:** Safety test to obtain GS mark

#### **Determination:**

The office chair of the PACE series have been submitted and tested for mechanical safety according to GS mark. The test standards DIN EN 1335 Parts 1, 2 and the current state of the art were an essential part of the test scope.

The model "PACE 100SFL MAX" and "PACE 150SLF MAX" covers all features of all models. The PACE series with P66TPU arm rests complies to EN 1335-1:2020+A1:2022 as type A.

In summary, the safety requirements were met.

Technical data and results as well as detailed test conditions and requirements are contained in the following pages.

Reviewed by:

Tested by:

Intertek Consumer Goods GmbH

**Intertek Consumer Goods GmbH** 

Laborleitung Hardlines / Lab Manager Hardlines

Frank Urbich

Sachverständiger / Technical Expert Anh Vu (Vincent) Nguyen







# **Product identification:**

Test sample: Office work chair

Model name: Pace 100SFL Max/101SFL Max and

Pace 150SFL Max/151SFL Max

Manufacturer: Flokk sp. z o.o

ul. Górnicza 8 62-700 Turek

**Poland** 

Number of test samples: 2 of each 100SFL Max and 150SFL Max

Distributor: Flokk

Delivered on: 26.03.2025

Delivered by: Flokk

#### **Product documents:**

Instructions for use

PAH-Evaluation Report FUHLFP2025-02253-PAH

## Scope of tests:

General tests

Technical tests

EN 1335-1:2020+A1:2022 - Office furniture - Office work chair -

Part 1: Dimensions - Determination of dimensions

- EN 1335-2:2018 Office furniture Office work chair Part 2: Safety requirements
- Tests and evaluations according to AfPS GS 2019:01 PAK

# Legend:

#### Abbreviations:

\* = Test method is not part of the accreditation scope

\*\* = Outsourcing n.a. = not applicable

n.t. = not tested

n.d. = not determinable (< LoQ)</li>LoQ = limit of quantificationCS = Combined sample

P = passed F = failed

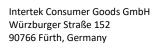
## Applicability of test results:

Tolerances unless otherwise specified the following tolerances apply:

The tests specify the use of forces. However, masses may be used. In that case, as equivalent for 10 N a mass 1 kg can be calculated.

The test results refer solely to the samples tested.

The digital pictures shown in this report are for additional information only and are not part of this report.









# Test equipment list

The test equipment list contains a list of the measuring tools used and measuring equipment, gauges, templates and load weights that were used in accordance with the scope of the investigations.

Testing machines and devices as well as any connections that are necessary for the performance of tests are not an integral part of the test equipment list.

The following test equipment were available for testing in accordance with the scope of the investigations:

Clause	Test equipment	Equipment no.
General test	Ruler	PM_HL_18.321
General test	Scale	PM_HL_18.314
General test	Band ruler 3000 mm	PM_HL_18.376
General test	Calliper	PM_HL_17.070
Strength and durability test	Load cell 5 kN	PM_HL_18.358
Strength and durability test	Load cell 5kN	PM_HL_18.359
Strength and durability test	Load cell 5kN	PM_HL_18.360
Strength and durability test	Load cell 5 kN	PM_HL_18.361
Strength and durability test	Load cell 2 kN	PM_HL_18.362
Strength and durability test	Load cell 5,5 kN	PM_HL_18.363
Strength and durability test	Seat dummy	PM_HL_18.199
Stability	Pull-Push-Gauge	PM_HL_17.026
Stability	Stability Table	PM_HL_18.107
Stability	Protractor	PM_HL_18.226
Stability	Stamp	PM_HL_18.108
Stability	Armrest stamp	PM_HL_18.051
Stability	Load disc 10 Kg	PM_HL_18.234
Stability	Load disc 10 Kg	PM_HL_18.233
Stability	Load disc 10 Kg	PM_HL_18.235
Stability	Load disc 10 Kg	PM_HL_18.238
Stability	Load disc 10 Kg	PM_HL_18.230
Stability	Load disc 5 Kg	PM_HL_18.369
Stability	Load disc 2,5 Kg	PM_HL_17.345
Stability	Load disc 0,5 Kg	PM_HL_18.263
Stability	Load disc (wood)	PM_HL_18.216
Stability	Load disc (wood)	PM_HL_18.217
Stability	Load disc (wood)	PM_HL_18.218
Stability	Load disc (wood)	PM_HL_18.219
Stability	Load disc (wood)	PM_HL_18.220
Stability	Load disc (wood)	PM_HL_18.221
Stability	Load disc (wood)	PM_HL_18.222
Stability	Load disc (wood)	PM_HL_18.223
Stability	Load disc (wood)	PM_HL_18.224
Stability	Load disc (wood)	PM_HL_18.225
Stability	Load disc (wood)	PM_HL_18.226
Stability	Load disc (wood)	PM_HL_18.227
Stability	Load disc (wood)	PM_HL_18.228
Stability	Load disc (wood)	PM_HL_18.229
Loading point template - A-B	Measurement template	PM_HL_18.109

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# **General Testing**

### **Technical characteristics**

### **General dimensions**

Parameters	PACE 100 SFL MAX	PACE 150 SFL MAX
Depth (mm):	670	670
Height (mm):	1000 - 1135	1000 - 1135
Width (mm):	775	775
Net weight (kg):	19.2	18.2

# **Product description**

Office work chair series with 2D or 4D armrests, including following features:

- Adjustable seat height, gas spring Samhongsa, class 4;
- Adjustable seat depth.
- Adjustable seat angle.
- Adjustable backrest angle.
- Armrest adjustable in height with options: 4D armrest tops (P66TPU), adjustable forward, backward, sideways, rotatable. 2D (P65TPU) armrest tops fixed that complies to EN 1335-1:2020+A1:2022 as type B.
- Adjustable lumbar height and depth.
- Neckrest option is available, PACE 101SFL MAX & PACE 151SFL MAX.
- Castors 65mm brake unloaded







# **Photo documentation**

### Pace 100SFL Max



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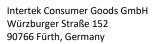






### Pace 150SFL Max





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# Measurement table for Office work chair to EN 1335-1

### Table 1:

### Item no. Pace 100SFL Max

Measurements		Туре	A – Re	quire	ments	in mm		
Office chair:	Symbol	Allow ⊖	min.	max.	Allow ⊕	minimum range	Actual result	Verdict
Seat height and sitting height <sup>x</sup>	a <sup>a,b</sup>	yes	400	520	yes	130	397 mm – 522 mm Range = 125 mm	P P
Adjustable depth of the seat	b	yes	425	450	yes	70	385 – 468 mm Range = 83 mm 398 – 473 mm 75 mm	P P P <sup>1</sup> P <sup>1</sup>
Fixed depth of the seat		-	-	-	-	-	-	n.a.
Adjustable height of lumbar support	f	yes	170	300	yes	70	170 mm – 250 mm Range = 80 mm	Р
lumbar support		no	170	300	no	-	-	n.a.
Maximum distance from the backrest to the front of the armrests	q <sup>c</sup>	yes	-	300	no	-	264 mm 283 mm	P P <sup>1</sup>
Hip breadth clearance when armrests are in widest position	r <sup>d</sup>	no	480	-	yes	-	505 mm	Р
Adjustable clear distance between armrest pads	z <sup>d,e</sup>	yes	410	510	yes	-	400 mm – 511 mm	P
Fixed clear distance between armrest pads		-	-	-	-	-	-	n.a.
Height of armrests adjustable	р	yes	200	290	yes	100	187 – 290 mm Range = 103 mm	Р
Height of armrests not adjustable		-	-	-	-	-	-	n.a.
Seat pad width	d	no	400	-	yes	-	470 mm	Р
Seat pad depth	С	no	380	-	yes	-	445 mm	Р
Backrest height	h	no	360	-	Yes	-	595 mm	Р
Backrest width	j	no	360	-	yes	-	466 mm	Р
Radius of backrest	k	no	400	-	yes	-	> 400 mm	Р
Armrest length	n	no	150	-	yes	-	226 mm	Р
Armrest width	o	no	50	-	yes	-	107 mm	P
Offset of the underframe	S	yes	-	415	no	-	410 mm	Р

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#### Remark:

- For tall office work chairs the seat height is determined as the vertical distance measured at the front of the seat, from the loaded seat to the floor or top of the foot support. The foot support shall have a minimum diameter of 20 mm or be flat.
- b. Sitting height is only applicable for chairs with seat pad angles less than 0 (rearwards slope).
- c. The distance q shall be measured when the minimum usable armrest area template, 150 mm x 50 mm (Type Ax and Type A) or 150 mm x 40 mm (Type B and Type C), are parallel to the median plane (see 3.9) of the seat.
- d. The gap shall be retained across the height adjustment range of the armrests for functional fit.
- e. The clear distance 'z' shall be measured when the minimum usable armrest area templates, 150 mm x 50 mm (Type Ax and Type A or 150 mm x 40 mm (Type B and Type C), are parallel to the median plane of the seat.
- f. The office work chair may not be designated according to DIN EN 1335-1. Security is guaranteed.
- 1) Measured on PACE 150SFL MAX

#### Table 2

Measurements		Type A – Requirements in °				A – Requirements in °		
Office chair:	Symbol	Allow	min.	max	Allow ⊕	minimum range	Actual result	Verdict
Angle between seat and back	y <sup>a,b</sup>	no	90	-	yes	-	92° - 125°	Р
Min. adjustment range of backrest inclination	1		≥ 15°				33°	Р
Seat pad angle adjustable		yes	-2	-	yes	-	(-) 13° - 7°	Р
Minimum adjustment range	$e^b$			mir	ո. 5		20°	Р
Seat pad angle fixed		no	+2	-7	no	-	-	n.a.

a. As long as it is possible to achieve an angle of minimum 90° between seat pad and backrest, the requirement is fulfilled. b. The adjustment range shall include the specified seat pad angle.

Column "Allow  $\bigoplus$ " If there is a "yes", dimensions less than the minimum requirement are accepted. If there is a "no", the dimension shall not be less than the minimum required dimension.

Column "Allow  $\oplus$ ": If there is a "yes", dimensions more than the maximum dimension requirement are accepted. If there is a "no", the dimension shall not be more than the maximum required dimension







Table 3 — Loads, Masses and Cycles of stability tests

Test description	Loads	Result	Cycles	Verdict
Overturning over the front corner	$M_1 = 30 \text{ kg}$	$M_1 = 30 \text{ kg}$	1	Р
Overturning over the front edge	F <sub>1</sub> = 600 N		1	
Overtaining over the front edge	$F_2 = 20 \text{ N}$	F <sub>2</sub> = 85 N	-	P
Overturning over the front edge for seating	F <sub>1</sub> = 600 N		1	n.a.
with footrest	$F_2 = 20 \text{ N}$		1	ıı.a.
Overturning over the side edge for seating	F <sub>1</sub> = 600 N		1	n.a.
without armrests	$F_2 = 20 \text{ N}$		1	II.a.
	F <sub>1</sub> = 250 N			
Overturning over the side edge for seating	F <sub>2</sub> = 350 N			
with armrests	$F_3 = 20 \text{ N}$	$F_3 > 40 \text{ N}$	1	P
with armiests		Armrest		
		rotates		
Overturning backwards for seating without	F <sub>1</sub> = 600 N		1	
backrest inclination	F <sub>2</sub> = 166 N	F <sub>2</sub> = 200 N	1	Р
Overturning backwards for seating with backrest inclination	13 load discs	13 load discs	1	Р

Note:  $^a$   $F_2$  shall be 80 N when  $H \ge 720$  mm;  $F_2$  shall be  $\ge 0,2857$  (1000 -H) when H < 720 mm.







Table 4 — Loads, Masses and Cycles of strength and durability tests

Test description	Loads	Cycles	Verdict
Static load of the seat front edge	F <sub>1</sub> = 1600 N	10	Р
Combined static load test of the seat and	F <sub>1</sub> = 1600 N	10	Р
backrest	F <sub>2</sub> = 560 N	10	Р
Static load test of the footrest	F = 1300 N	10	n.a.
Durability test of the seat and backrest			
Step 1 — Load application point A	F <sub>1</sub> = 1500 N	120000	P
Step 2 — Load application point C	F <sub>1</sub> = 1200 N	80000	Р
Load application point B	F <sub>2</sub> = 320 N	80000	P
Step 3 — Load application point J	F <sub>1</sub> = 1200 N	20000	Р
Load application point E	F <sub>2</sub> = 320 N	20000	r
Step 4 — Load application point F	F <sub>1</sub> = 1200 N	20000	Р
Load application point H	F <sub>2</sub> = 320 N	20000	r
Step 5 — Load application point D und G	F = 1200 N	20000	Р
Durability test of the armrest	F = 400 N	60000	Р
Test of armrests with static downwards	F = 750 N	5	Р
loads	F = 900 N	5	Р
Testing of the armrests using a downward	450 N	5	P
static load	430 N	J	Г
Testing of the armrests using a sideways	400 N	5	P
static load	400 N	J	Г
Swivel test	$M_1 = 60 \text{ kg}$	120000	P
Swiver test	$M_2 = 35 \text{ kg}$	120000	Г
Durability test of the footrest	900 N	60000	n.a.
Durability test of the castors and the chair base	M <sub>1</sub> = 110 kg	36000	Р





informative

#### Terms and definitions to EN 1335-1

#### Office work chair

Chair for one person, which has an adjustable seat height, can rotate horizontally and is commonly used in conjunction with a work surface

An office work chair may or may not have features such as armrests and/or a headrest,

#### Type Ax work chair

Office work chair with the largest range of adjustments

#### Type A work chair

Office work chair with a large range of adjustments

#### Type B work chair

Office work chair with a range of adjustments

#### Type C work chair

Office work chair with limited adjustments

#### Adjustability

informative

Intentional change in the position of a component. It can be continuous, within a range or in steps and may be lockable.

## Tall office work chair

Office work chair with a higher seat height, measured from the floor, than the maximum seat height also with a foot support.

A chair used for high work surfaces and desks.

#### Foot support

**Informative** 

Component intended to support the feet of the user and assist the user getting on or off a tall office work chair.

A foot support might or might not to be permanently attached to the structure of a high office work chair

### Median plane

**Informative** 

Vertical plane running from front to rear through the centre of the seat, dividing the chair into two equal parts.

# **Definitions of measurements**

**Informative** 

The measurement conditions shall be as specified in ISO 24496:2017, Clause 4 with the derogation in 5.2 of the present documents.

The test equipment shall be as specified in ISO 24496:2017, Clause 5.

The chair shall be set up as specified in ISO 24496:2017, 6.2.1.

The CMD shall be placed in the chair as specified in ISO 24496:2017, 6.2.2 and 6.2.3.

The chair dimensions shall be determined in the sequence specified in Table 1.

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Dimensional requirements	Requirement met
The dimensions of Types Ax, A, B and C office work chairs shall be as specified in Tables 2 and 3.	Туре А
Some functions shall be lockable in order that the chair can fulfil its functions.  It shall be possible to adjust the chair while sitting on it.	Р
For adjustable functions, the minimum and maximum values shall be obtained, with the exception of dimension f, "adjustable height of lumbar support".	Р
When a range is specified, the chair shall fulfil this requirement too.  Column "Allow (-)": If there is a "yes", dimensions less than the minimum	Р
requirement are accepted. If there is a "no", the dimension shall not be less than the minimum required dimension.	Р
Column "Allow (+)": If there is a "yes", dimensions more than the maximum dimension requirement are accepted. If there is a "no", the dimension shall not be more than the maximum required dimension.	informative
In addition to conventional backrests, those with a mesh support can be measured using this standard.	informative
However, if they do not have a mechanically moving lumbar device, they are classified as having a fixed height lumbar support.	informative
	informative
NOTE Some flexible backrests can deform in such a way that they can automatically provide lumbar support at heights suitable for users from small to large without the need of having mechanically moving lumbar devices behind the backrest. Hence they can be considered to have lumbar height adjustment. There are a number of different test methods outside of this standard, in a number of countries, which have been developed to verify adjustability of non-mechanical lumbar adjustments.	Informative

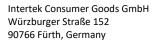
Note: none







Test characteristics/requirements		Results
The force application points for office	e work chairs according to EN 1728	
99	Logand	
50	<b>Legend</b> A = Loading point,,A"	
B H	B = Loading point,,,B"	
000	C = Loading point,,C"	
G	D = Loading point,,D"	
D A C	E = Loading point "E"	
T. F.	F = Loading point, F"	
	G = Loading point,,G"	informative
	H = Loading point,"H"	
	J = Loading point,"	
8 0	J – Loading point,	
Loading point "A"		_
The point in which the chair's axis of r	otation intersects with the seat surface with the seat	
in a position as close as possible to the	e horizontal.	
Loading point "B"		_
The point on the centerline of the bac	k rest, 300 mm above loading point A measured	
when the seat is loaded with 640 N th	rough the seat loading pad.	
Loading point "C"		_
A point in front of loading point A alor	ng the centre line of the seat, 100 mm from the edge	
of the load bearing structure of the se	at.	
Loading point "D"		_
The point 150 mm to the right of load	ing point A but not less than 100 mm from the edge	
of the seat structure.		
Loading point "E"		_
The point 50 mm to the right of loading.	ng point B.	
Loading point "F"	li III II I	_
	a line parallel to the centre line, 100 mm from the	
edge of the load bearing structure of t		
	ructure is less than 100 mm, move the point inwards	
•	ng points A, D and G such that the distance from the	
edge is 100 mm.		
Loading point "G"		_
•	g point Abut not less than 100 mm from the edge of	
the seat structure.  Loading point "H"		
The point 50 mm to the left of loading	noint R	_
Loading point "J"	, ponte b	_
= :	a line parallel to the centre line, 100 mm from the	
structure of the seat edge on that line	•	
_	ructure is less than 100 mm, move the point inwards	
	ng points A, D and G such that the distance from the	
edge is 100 mm.		



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Test characteristics/requirements	Test parameters/results	Verdict
Safety requirements in accordance to EN 1335-2		
General design requirements		
Corners and edges, trapping, pinching and shearing	Requirement met	
The chair shall be so designed as to minimise the risk of injury to the user.	no risk of injury	Р
All parts of the chair with which the user comes into contact during intended use, shall be so designed that physical injury and damage to property are avoided.	Fulfilled	P
These requirements are met when:		
<ul> <li>a) the safety distance of accessible movable parts is either ≤ 8 mm or ≥ 25 mm in any position during movement;</li> </ul>	no distances between moveable parts of ≤ 8 mm or ≥ 25 mm	Р
b) accessible corners are rounded with minimum 2 mm radius;	accessible corners are rounded with 2 mm	Р
c) the edges of the seat, back rest and arm rests which are in contact with the user when sitting in the chair are rounded with minimum 2 mm radius;	accessible edges are rounded with 2 mm	P
d) the edges of handles are rounded with minimum 2mm radius in the direction of the force applied;	no handle	n.a.
e) all other edges are free from burrs and rounded or chamfered;	all other edges free of burrs	Р
f) the ends of accessible hollow components are closed or capped.	no free open ends	Р
Adjusting devices	Requirement met	
Movable and adjustable parts shall be designed so that injuries and inadvertent operation are avoided.	Injuries are avoided during operation	n.a.
It shall be possible to operate the adjusting devices from sitting position in the chair.	Possibility given	Р
Connections	Requirement met	
It shall not be possible for any load bearing part of the chair to come loose unintentionally.	no load bearing parts possible to become loose unintentionally	P

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Test characteristics/requirements	Test parameters/results	Verdict
Avoidance of soiling	Requirement met	
All parts which are lubricated to assist sliding (greasing, lubricating, etc.) shall be designed to protect users from lubricant stains when in normal use.	no staining of lubricants	Р
Stability during use	Requirement met	
The chair shall not overbalance under the following conditions – see DIN EN 1022		
<ul> <li>a) by pressing down on the front edge of the seat surface in the most adverse position;</li> </ul>	no overbalancing	Р
b) by leaning out over the arm rests;	no overbalancing	Р
c) by leaning against the back rest;	no overbalancing	Р
d) by sitting on the front edge.	no overbalancing	Р
Front edge overturning	Requirement met	
Do not position the chair with the stops against the supporting points. Fix the strap to the chair as the force is applied at the point on the front edge that is furthest from the axis of rotation and allow the mass M <sub>1</sub> to hang freely.	Required: 30 kg Applied: 30 kg	
b		
a position of the strap on the seat surface b the tilting axis, castors in the most adverse position		
Figure: Front edge overturning		
Requirement d) is fulfilled if the chair does not overbalance when tested according to front edge overturning.	no overbalancing	P
Note: none		

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Test characteristics/requirements	Test parameters/results	Verdict
Forwards overturning	Requirement met	
Position the chair with two adjacent supporting points on the front against the stops.		
Apply by means of the stability loading device a vertical force F <sub>1</sub> acting 60 mm from the front edge of the load bearing structure of the seat at those points most likely to result in overturning. Apply for at least 5 s a horizontal outwards force F <sub>2</sub> from the point on the seat surface where the vertical force is applied	$F_1 = 600 \text{ N}$ $F_2 = 85 \text{ N}$ (required $F_2 = 20 \text{ N}$ )	Р
Key F <sub>1</sub> vertical force F <sub>2</sub> horizontal force		
Figure — Forward overturning		
Requirement a) is fulfilled if the chair does not overbalance when tested according to forward overturning.	no overbalancing	Р
Forwards overturning for chairs with footrest	Requirement not applicable	
For chairs with footrests repeat the principle of 7.1.2 on the footrest. For round cross section ring shaped footrests, the vertical force F1 shall be applied through the centre of the ring cross section.	no footrest	n.a.
Note: none		

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Test characteristics/requirements	Test parameters/results	Verdict
Sideways overturning for chairs without armrests	Requirement not applicable	
Position the chair with two adjacent supporting points on one side against the stops.		
Apply by means of the stability loading device a vertical force F <sub>1</sub> acting 60 mm from the side edge of the load bearing structure of the seat at those points most likely to result in overturning. Apply for at least 5 s a horizontal sideways force F <sub>2</sub> outwards from the point on the seat surface where the vertical force is applied, (see Figure 9).  Key F <sub>1</sub> vertical force F <sub>2</sub> horizontal force	with armrest	n.a.
Figure — Sideways overturning for chairs without armrests		
Requirement a) is fulfilled if the chair does not overbalance when tested according to forward overturning		n.a.
Sideways overturning for chairs with armrests	Requirement met	
Position the chair with two adjacent supporting points on one side against the stops. Apply by means of the stability loading device a vertical force $F_1$ acting at a point 100 mm from the fore and aft centre line of the seat at the side where the supporting points are restrained and between 175 mm and 250 mm forward of the rear edge of the seat.		
Apply a vertical downward force F <sub>2</sub> acting at points on the arm rest which is on the same side as the restrained supporting points up to a maximum 40mm inwards from the outer edge of the upper surface of the arm rest, but not beyond the centre of the arm rest, and at the most adverse position along its length. Apply a horizontal sideways force F <sub>3</sub> outwards from the same point for at least 5 s	$F_1 = 250 \text{ N}$ $F_2 = 350 \text{ N}$ $F_3 = 61 \text{ N}$ (required $F_3 = 20 \text{ N}$ )	P

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Test characteristics/requirements	Test parameters/results	Verdict
Key A seat loading point F1 vertical force F2 vertical force F3 horizontal force		
Figure — Sideways overturning for chairs with armrests  Requirement a) is fulfilled if the chair does not overbalance when tested according to forward overturning.	no overbalancing	P
Rearwards overturning for chairs without back rest inclination	Requirement met	
Position the chair with two adjacent supporting points on the back against the stops. When an independent lumbar adjustment is fitted it shall be set in the most adverse configuration.		
A vertical force $F_1$ shall be applied at point "A" and a horizontal force $F_2$ shall be applied at point "B",	$F_1 = 600 \text{ N}$ $F_2 = 200 \text{ N}$ (required $F_2 = 132 \text{ N}$ )	P
If the backrest pad is pivoting around a horizontal axis above the height of the seat and is free to move, the horizontal force shall be applied on the axis. If height adjustable, the axis shall be set as close as possible to 300 mm above point "A".	Key  A seat loading point (6.1)  B back loading point (6.2)  F <sub>1</sub> vertical force  F <sub>2</sub> horizontal force	
Figure - Rearward overturning for chairs without back rest inclination  Requirement c) is fulfilled if the chair does not overbalance when tested according to forward overturning.	no overbalancing	P

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Test characteristics/requirements	Test parameters/results	Verdict
Rearwards overturning for chairs with adjustable back rest inclination	Requirement met	
Do not position the chair with the supporting points against the stops. When an independent lumbar adjustment is fitted it shall be set in the most adverse configuration.	13 discs	
Load the chair with discs so that the discs are firmly settled against the back rest. If the height of the stack of discs exceeds the height of the back rest, prevent the upper discs from sliding off by the use of a light support		
Figure - Rearward overturning for chairs with adjustable back rest inclination		
Requirement is fulfilled if the chair does not overbalance when tested according to forward overturning.	no overbalancing	Р
Rolling resistance of the unloaded chair	Requirement met	
The chair shall be placed on the test surface and shall be pushed or pulled over a distance of at least 550 mm. A speed of $(50 \pm 5)$ mm/s shall be maintained over the measuring distance. The force shall be applied at a height of $(200 \pm 50)$ mm above the test surface.	see above	
Record the force used to push or to pull the chair over the distance from 250 mm to 500 mm as the rolling resistance.		
The unloaded chair shall not roll unintentionally. This requirement is met when:		
<ul><li>a) the castors are of identical construction;</li><li>b) the rolling resistance type "H" &gt; 15 N or</li></ul>	castors are identical	Р
c) the rolling resistance type 11 > 13 N of a coording to Rolling resistance of the unloaded chair.	push and pull force > 20 N	Р
d) Roll fatigue test		Р

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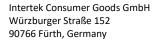






Test characteristics/requirements	Test parameters/results	Verdict
Strength and durability	Requirement met	
The chair shall be constructed to ensure that it does not create a risk of injury to the user of the chair under the following conditions:	no risk of injury	Р
a) sitting on the seat, both centrally and off-centre;	fulfilled	Р
<ul><li>b) moving forward, backwards, and sideways while sitting in the chair;</li></ul>	fulfilled	Р
c) leaning over the armrests;	fulfilled	P
d) pressing down on the arm rests while getting up from the chair.  These requirements are fulfilled when after the tests specified in Seat front edge static load test, Combined seat and back static load test, Footrest static load test, Seat and back durability and Armrest durability with the forces and numbers of cycles according to Table of this standard:	fulfilled	P
e) there are no fractures of any member, joint or component, and	no fractures	Р
f) there is no loosening of joints intended to be rigid, and	no loosening of rigid joints	Р
g) no major structural element is significantly deformed and the chair fulfils its functions after removal of the test loads	no visible deformation	P
<ul> <li>after the test in Arm rest downward static load test with the forces and numbers of cycles according to the tables given on the last page, the arm rests shall show no fracture.</li> </ul>	fulfilled	P
Identification of the chair	Requirement met	
Manufacturer's name or mark: Type designation: Construction year:	Flokk Profim Pace 030325	Р
Identification of the gas spring	Requirement met	
Manufacturer: Type designation: Great: Production date (week/year)	Samhongsa SG Class 4 02/2024	P
Chemical tests (PAH)	Requirement met	
Proof for the materials / components used regarding PAH results  Note: The accesibility and choice of materials does not pose any su	See Intertek test report no. FUHLFP2025-02253-PAH	P

t**e:** The accesibility and choice of materials does not pose any suspicion of a risk regarding PAH (see document AfPS GS 2019:01 PAK).



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Test characteristics/requirements	Test parameters/results	Verdict
Information for use	Requirement met	
Each chair shall be accompanied by information for use in the language of the country in which it will be delivered to the end user. It shall contain at least the following details:		
a) Type of the chair: Type Ax, Type A, Type B or Type C;	fulfilled	P
b) Information of the intended field of use;	fulfilled	P
c) Instructions of all adjustment mechanism;	fulfilled	P
d) Assembly instructions if applicable;		n.a.
e) instruction for the care and maintenance of the chair;	Product is self-explaining	n.a.
f) if the chair is fitted with castor, information on the choice of castors in relation to the floor surface;	fulfilled	Р
g) information for chairs with seat height adjustments with energy accumulators that only trained personnel may replace or repair seat height adjustment components with energy accumulators	fulfilled	P
Marking according to ProdSG § 6	Requirement met	
1. The manufacturer, his legal representative and the importer are obliged in the course of conducting business, to provide necessary information for the consumer when distributing merchandise in the market, to enable assessment of risks, that may occur during normal or reasonably for seeable use of the merchandise and that cannot be detected directly; and to take protective measures.		P
2. The name and address of the manufacturer or, if he is not based in the EEU, the name and address of the legal representative or importers.		P
3. A clear marking to identify the merchandise.		P

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**END OF REPORT** 

